

# ELOTEX® ST2401

## Technical Data Sheet

Effective Date: 11.04.2022

### Characteristics

ELOTEX® ST2401 is a thixotropic, hard redispersible polymer powder based on a copolymer of vinyl acetate and ethylene.

### Industries

ELOTEX® ST2401 is a raw material for building and construction industry, such as ready-mixed dry mortars. It is used as an organic binder in the formulation of:

- Repair mortars (non-structural, EN 1504)
- Tile adhesives (improved C2, ISO 13007, e.g., C2TE, C2TES1)
- Renders (cement) / plasters (gypsum), (base coats, topcoats, e.g., skim coats)

For any additional application, please contact our local consultant.

### Why ELOTEX® ST2401?

Mortars modified with ELOTEX® ST2401 exhibit:

- Medium thixotropic rheology, advantageous for vertical and overhead areas
- Excellent workability
- Improved anti-sag properties
- Improved adhesion and cohesion
- Improved deformability
- Enhanced abrasion resistance

ELOTEX® ST2401 shows extremely low emission levels of volatile organic compounds (VOC), allowing manufacturers to formulate finished products in accordance with stringent eco-labelling requirements.

Performance may vary depending on your formulation. Please contact our Application Technology Group to assist you.

| Characteristics                         |                            |
|---|----------------------------|
| Polymer base                            | Vinyl acetate-ethylene     |
| Protective colloid                      | Polyvinyl alcohol          |
| Additives                               | Mineral anti-block agents  |
| Appearance                              | Free-flowing, white powder |
| Minimum film forming temperature (MFFT) | approx. +3 °C              |

| Specification                         | Adjusted Methods* | Value         |
|---------------------------------------|-------------------|---------------|
| Bulk Density                          | EN 543            | 400 – 600 g/l |
| Residual moisture                     | Specific method   | max 1.0 %     |
| Ash content (950 °C)                  | EN 1246           | 13.5 ± 2.5 %  |
| pH value (10 % redispersion in water) | Specific method   | 5.5 – 6.5     |

\* Standard adjusted to Celanese test method. Further details regarding the test method can be made available on request.

## Guidelines for Storage, Handling and Powder Processing

Store ELOTEX® redispersible polymer powder in a cool, dry place in original packaging at temperatures not exceeding 25 °C and process within six months after the date of delivery. Avoid storing ELOTEX® redispersible polymer powder under pressure, in damaged sacks, in contact with moisture or heat, or in sacks left open for an extended period, as this may result in blocking of the powder. If the product is stored for longer than six months after the date of delivery, users are advised to evaluate properties required for the intended use.

ELOTEX® redispersible polymer powders can be blended in all commercial mixers with other dry additives to produce finished products in powder form. Since ELOTEX® redispersible polymer powders exhibit thermoplastic behaviour, mixing times should be as short as possible, and significant temperature increases caused by strong shear forces should be avoided. All hydraulically and non-hydraulically curing dry mixtures with ELOTEX® redispersible polymer powder can be easily mixed with water before application.

## Packaging and Transport

Standard packaging: 25 kg paper sacks with polyethylene liners. Other types of packaging, such as Big Bags or delivery in silo wagons, are available on request.

## Product Safety, Regulatory Status and Environmental Protection

Please employ the usual protective measures while handling ELOTEX® powders. Further product safety or regulatory information can be obtained from our safety data sheets at [celanese.com/sds-search](https://celanese.com/sds-search).

As of its effective date, this Technical Data Sheet supersedes and is in lieu of all former Technical Data Sheets of ELOTEX® ST2401.

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